



- Doors meet WDMA I.S. 6-A Custom Grade quality standards
- Panels are MDF with 1/42" veneer on each side
- Stiles and Rails are Structural Composite Lumber (SCL) for non-rated and 20-minute with 1/42" veneer and matching hardwood edge
- Cores are Non-Combustible Material for 45-, 60-, and 90-minute with matching hardwood edge
- Factory machined to exact requirements for hardware, including pre-drilled pilot holes for hinges and faceplates
- Limited 5-year warranty for interior use

FIRE DOORS (Refer to our Web site for the latest fire ratings.)

20-Minute Fire Doors

- Maximum opening size 4'-0" x 8'-0" x 1-3/4", single
- Maximum opening size 8'-0" x 8'-0" x 1-3/4", pair with 3- or 4-point latching; 4'-0" maximum door width
- Cylindrical, mortise lock or surface exit device
- Flushbolts: automatic or extension, 24" max length
- Hinges per NFPA 80

45-, 60-, 90-Minute Fire Doors

- Maximum opening size 3'-6" x 8'-0" x 1-3/4", single;
- Maximum opening size 7'-0" x 8'-0" x 1-3/4", pair with 3- or 4-point latching; 3'-6" maximum door width
- Cylindrical, mortise lock, or surface exit device
- Flushbolt: automatic or surface manual
- Hinges per NFPA 80

FACTORY FINISH

- Doors are available with WDMA TR-6 catalyzed polyurethane factory finish.
- VT color choices are available or custom color matching by submitting a physical sample (minimum 3"x5").
- All VT factory-finished doors have sealed top and bottom rails.

STICKING OPTIONS

- Reference *Heritage Sticking Options – 1000 Series*
- Custom sticking available

DIMENSIONS (Maximum and Minimum)

Rating	Door Height		Door Width		Door Thickness		Stile Width	
Non-Rated	10'-0" max	1'-2" min	4'-0" max	1'-0" min	2-1/4" max	1-3/8" min	10" max	3" min
20-Minute	8'-0" max	1'-9" min	4'-0" max	1'-4" min	2-1/4" max	1-3/4" min	10" max	5" min
45-, 60-, 90-Minute	8'-0" max	1'-9" min	3'-6" max	1'-4" min	2-1/4" max	1-3/4" min	10" max	4" min
	Mullion Width		Top Rail Width		Cross/Lock Rail Width		Bottom Rail Width	
Non-Rated	10" max	3" min	10" max	3" min	10" max	3" min	10" max	3" min
20-Minute	10" max	3" min	10" max	5" min	10" max	3" min	10" max	10" min
45-, 60-, 90-Minute	10" max	3" min	10" max	6" min	10" max	3" min	10" max	6" min
	Panel Height		Panel Width		Flat Panel Thickness			
Non-Rated	9'-6" max	6" min	3'-6" max	6" min	5/8" max, min			
20-Minute	6'-9" max	6" min	3'-2" max	6" min	5/8" max, min			
45-, 60-, 90-Minute	7'-0" max	6" min	3'-0" max	6" min	7/8" max, min			